



Industrie Service

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜV SÜD/15085/CL1/280/10/4A2

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

MING DOO BEOGRAD
Bul. 12. februar /95
18000 Nis
Serbia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the field of activity P, S

in the range indicated in the annex.

validity: 14.05.2021 until 10.04.2022

München, 20.05.2021
Place and date of issue

Lead auditor: M.Sc. STOJČIĆ



Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



EQ3118336

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1/5.1 1.1/5.1 1.1/X120Mn12 1.2 1.2 1.2/X120Mn12 1.2/X120Mn12	t = 3 - 8 mm t = 13 - 52 mm D ≥ 16 mm t = 3 - 18 mm D ≥ 18 mm t = 3 - 60 mm D ≥ 25 mm t = 6 - 33 mm D ≥ 25 mm t ≥ 5 mm t = 9 - 36 mm	FW: t2>=5,0mm; 5.1:D>=25,0mm BW; Robot FW, t2=2,1 - 6,0mm; Robot BW BW; Robot FW: t2=3,0 -10,0mm; Robot FW: t2=3,0 - 10,0mm

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Stefan Mladenovic, Level A (IWE)

born: 05.06.1991

1st deputy(ies) of the responsible welding coordinator(s):

Vladimir Dordevic, IWE [external]

born: 24.03.1983

Others deputies:

Ivan Urosevic, Level C

born: 15.08.1964

Remarks:

The welding coordinators Stefan Mladenovic, Vladimir Dordevic are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TÜV SÜD/15085/CL1/280/10/4A2

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

